

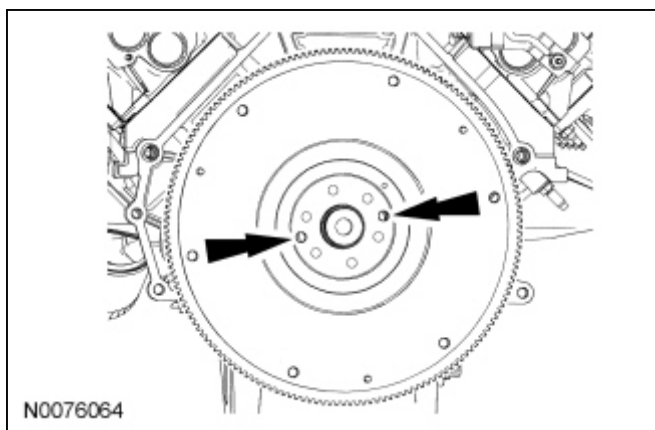
## Flywheel

### Removal

1. Remove the clutch. For additional information, refer to [Section 308-01](#).
2. Remove the 6 flywheel bolts.
3. **NOTICE:** The flywheel has a pressed fit on the crankshaft pilot. Do not use screwdrivers or prybars to remove the flywheel or damage to the flywheel or engine may occur.

Remove the flywheel.

- Install 2 of the removed flywheel bolts in the 2 holes shown on the flywheel flange.
- Tighten the 2 bolts evenly to push the flywheel off the crankshaft pilot.



### Installation

1. Position the flywheel on the crankshaft pilot and start the 6 flywheel bolts.
2. Tighten the flywheel bolts evenly in the sequence shown to fully seat the flywheel on the crankshaft pilot.
  - Tighten to 80 Nm (59 lb-ft).

